

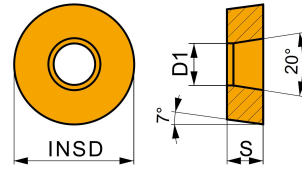
CC	CP	DC	EC	EP	RC	SC	SP	TC	TP	VB	VC	WC
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RCMX

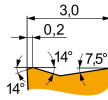


	INSD	D1	S
	[mm]	[mm]	[mm]
2006	20.0	6.50	6.35



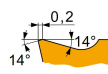
Suitability and starting values for cutting speed (vc), feed (f) and depth of cut (ap). Refer to our Machining Calculator app for further calculations.

Product	RE [mm]	P			M			K			N			S			H		
		vc [m/min]	f [mm/rev]	ap [mm]	vc [m/min]	f [mm/rev]	ap [mm]	vc [m/min]	f [mm/rev]	ap [mm]	vc [m/min]	f [mm/rev]	ap [mm]	vc [m/min]	f [mm/rev]	ap [mm]	vc [m/min]	f [mm/rev]	ap [mm]



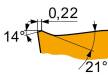
Geometry 341 for semi-rough to heavy-rough machining, and continuous to interrupted cuts.

RCMX 2006MOS-341	6640	-	█	90	1.00	3.5	█	-	-	-	█	85	1.00	3.5	█	-	-	-	█	-	-	-	█	-	-	-
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RF1 geometry for finish to semi-rough machining, and continuous to interrupted cuts.

RCMX 2006MO-RF1	T5305	-	█	105	0.80	3.5	█	-	-	-	█	95	0.80	3.5	█	-	-	-	█	-	-	-	█	-	-	-
	T9310	-	█	105	0.80	3.5	█	-	-	-	█	95	0.80	3.5	█	-	-	-	█	-	-	-	█	-	-	-
	T9315	-	█	100	0.80	3.5	█	-	-	-	█	95	0.80	3.5	█	-	-	-	█	-	-	-	█	-	-	-
	T9325	-	█	90	0.80	3.5	█	-	-	-	█	85	0.80	3.5	█	-	-	-	█	-	-	-	█	-	-	-
	T9335	-	█	110	0.80	3.5	█	-	-	-	█	-	-	-	█	-	-	-	█	-	-	-	█	-	-	-



RM1 geometry for finish to rough machining, and continuous to interrupted cuts.

RCMX 2006MO-RM1	T9310	-	█	95	1.00	3.5	█	-	-	-	█	90	1.00	3.5	█	-	-	-	█	-	-	-	█	-	-	-
	T9315	-	█	90	1.00	3.5	█	-	-	-	█	85	1.00	3.5	█	-	-	-	█	-	-	-	█	-	-	-
	T9325	-	█	80	1.00	3.5	█	-	-	-	█	75	1.00	3.5	█	-	-	-	█	-	-	-	█	-	-	-
	T9335	-	█	125	0.60	3.0	█	-	-	-	█	-	-	-	█	-	-	-	█	-	-	-	█	-	-	-