

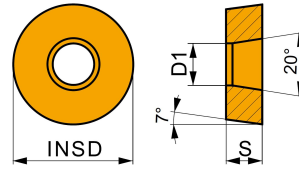
CC	CP	DC	EC	EP	RC	SC	SP	TC	TP	VB	VC	WC
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RCMX

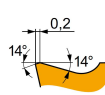


	INSD	D1	S
	[mm]	[mm]	[mm]
2507	25.0	7.20	7.94



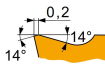
Suitability and starting values for cutting speed (vc), feed (f) and depth of cut (ap). Refer to our Machining Calculator app for further calculations.

Product	RE [mm]	P			M			K			N			S			H		
		vc [m/min]	f [mm/rev]	ap [mm]	vc [m/min]	f [mm/rev]	ap [mm]	vc [m/min]	f [mm/rev]	ap [mm]	vc [m/min]	f [mm/rev]	ap [mm]	vc [m/min]	f [mm/rev]	ap [mm]	vc [m/min]	f [mm/rev]	ap [mm]



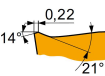
Geometry 351 for semi-rough to heavy-rough machining, and continuous to interrupted cuts.

RCMX 2507MOS-351	6640	—	■	60	1.00	3.5	■	—	—	—	■	55	1.00	3.5	■	—	—	—	■	—	—	—	■	—	—	—
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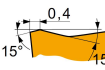
RF1 geometry for finish to semi-rough machining, and continuous to interrupted cuts.

RCMX 2507MO-RF1	T8345	—	■	45	1.00	3.5	■	—	—	—	■	40	1.00	3.5	■	—	—	—	■	—	—	—	■	—	—	—
	T9310	—	■	95	1.00	3.5	■	—	—	—	■	90	1.00	3.5	■	—	—	—	■	—	—	—	■	—	—	—
	T9315	—	■	90	1.00	3.5	■	—	—	—	■	85	1.00	3.5	■	—	—	—	■	—	—	—	■	—	—	—
	T9325	—	■	80	1.00	3.5	■	—	—	—	■	75	1.00	3.5	■	—	—	—	■	—	—	—	■	—	—	—
	T9335	—	■	65	1.00	3.5	■	—	—	—	■	—	—	—	■	—	—	—	■	—	—	—	■	—	—	—



RM1 geometry for finish to rough machining, and continuous to interrupted cuts.

RCMX 2507MO-RM1	T9310	—	■	95	1.00	3.5	■	—	—	—	■	90	1.00	3.5	■	—	—	—	■	—	—	—	■	—	—	—
	T9315	—	■	90	1.00	3.5	■	—	—	—	■	85	1.00	3.5	■	—	—	—	■	—	—	—	■	—	—	—
	T9325	—	■	80	1.00	3.5	■	—	—	—	■	75	1.00	3.5	■	—	—	—	■	—	—	—	■	—	—	—
	T9335	—	■	80	0.60	3.0	■	—	—	—	■	—	—	—	■	—	—	—	■	—	—	—	■	—	—	—



RM2 geometry for semi-rough to rough machining, and continuous to interrupted cuts.

RCMX 2507MO-RM2	T9310	—	■	90	1.10	3.5	■	—	—	—	■	85	1.10	3.5	■	—	—	—	■	—	—	—	■	—	—	—
	T9315	—	■	85	1.10	3.5	■	—	—	—	■	80	1.10	3.5	■	—	—	—	■	—	—	—	■	—	—	—
	T9325	—	■	75	1.10	3.5	■	—	—	—	■	70	1.10	3.5	■	—	—	—	■	—	—	—	■	—	—	—